INDD B16.21 92 📟 2595512 0077962 615 📟

ASME-B16.21

#### ADOPTION NOTICE

ASME-B16.21, "Gaskets, Flat, Nonmetallic, for Pipe Flanges," was adopted on October 3, 1994, for use by the Department of Defense (DoD). Proposed changes by DoD activities must be submitted to the DoD Adopting Activity: Commander, Defense Industrial Supply Center, Attn: DISC-E, Philadelphia, PA 19111-5096. DoD activities may obtain copies of this standard from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094. The private sector and other Government agencies may purchase copies from the American Society of Mechanical Engineers, 345 East 47th Street, New York, NY 10017.

Custodians: Army - MR Navy - YD Air Force - 99 Adopting Activity DLA - IS

FSC 5330

<u>DISTRIBUTION STATEMENT A.</u> Approved for public release; distribution is unlimited.

ASME B16.21-1992

(REVISION OF ANSI B16.21-1978)

# Nonmetallic Flat Gaskets for Pipe Flanges

AN AMERICAN NATIONAL STANDARD



The American Society of Mechanical Engineers

AN AMERICAN NATIONAL STANDARD

# Nonmetallic Flat Gaskets for Pipe Flanges

ASME B16.21-1992

(REVISION OF ANSI B16.21-1978)



The American Society of Mechanical Engineers

345 East 47th Street, New York, N.Y. 10017

Date of Issuance: September 30, 1992

The 1992 edition of this Standard is being issued with an automatic addenda subscription service. The use of an addenda allows revisions made in response to public review comments or committee actions to be published as necessary; revisions published in addenda will become effective 6 months after the Date of Issuance of the addenda. The next edition of this Standard is scheduled for publication in 1997.

ASME issues written replies to inquiries concerning interpretations of technical aspects of this Standard. The interpretations will be included with the above addenda service. Interpretations are not part of the addenda to the Standard.

ASME is the registered trademark of The American Society of Mechanical Engineers.

This code or standard was developed under procedures accredited as meeting the criteria for American National Standards. The Consensus Committee that approved the code or standard was balanced to assure that individuals from competent and concerned interests have had an opportunity to participate. The proposed code or standard was made available for public review and comment which provides an opportunity for additional public input from industry, academia, regulatory agencies, and the public-at-large.

ASME does not "approve," "rate," or "endorse" any item, construction, proprietary device, or activity.

ASME does not take any position with respect to the validity of any patent rights asserted in connection with any items mentioned in this document, and does not undertake to insure anyone utilizing a standard against liability for infringement of any applicable Letters Patent, nor assume any such liability. Users of a code or standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, is entirely their own responsibility.

Participation by federal agency representative(s) or person(s) affiliated with industry is not to be interpreted as government or industry endorsement of this code or standard.

ASME accepts responsibility for only those interpretations issued in accordance with governing ASME procedures and policies which preclude the issuance of interpretations by individual volunteers.

No part of this document may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Copyright © 1992 by
THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS
All Rights Reserved
Printed in the U.S.A.

#### **FOREWORD**

(This Foreword is not part of ASME B16.21-1992.)

Several years ago the Standards and Specifications Committee of the Mechanical Packing Association started work on a standard for nonmetallic or cut gaskets for bronze, iron, and steel pipe flanges. Up to that time the individual sizes of gaskets were made to many different sets of dimensions, based on different concepts of adaption and functional use on the part of consumers as well as manufacturers. In some cases dimensions were shown in American Standards.

Dimensions of gaskets being used were collected, and a basic design philosophy for sizing was formulated by the committee. This was the result of extensive field research experience and accepted standard user requirements. The procedure followed was to dimension the gasket for each type and size of flange so as to prevent the gasket from projecting into the line of flow. Dimensional tolerances of standard pipe flanges and fittings as to ID, OD, and bolting were all considered.

Suggested dimensional standards were tabulated and distributed for industry comment. After several revisions a final draft, dated September 15, 1948, was approved by the Mechanical Packing Association for submission as an American Standard.

Sectional Committee (B16) on the Standardization of Pipe Flanges and Fittings was organized in 1921 under the procedure of the American Standards Association, with the Heating, Piping, and Air Conditioning Contractors' National Association, Manufacturers' Standardization Society of the Valve and Fittings Industry, and The American Society of Mechanical Engineers as joint sponsors.

Sectional Committee B16 received the proposal on May 9, 1949, and assigned it to a joint group of Subcommittees 1 and 3. The Manufacturers' Standardization Society was also consulted as the proposal included gaskets for bronze flanges made to their Standard Practice SP-2. This joint group offered a revision of the original design concept for sizing which was acceptable to the Mechanical Packing Association's Committee (now the Fluid Sealing Association). The standard was approved as an American Standard on December 5, 1951, with the designation ASA B16.21-1951.

In 1961, the standard was reviewed by the members of Subcommittee No. 7 on Gaskets and proposals for revision and updating the standard were agreed upon. The American Standards Assocation granted approval of the revision on March 20, 1962 following sectional committee and sponsor approval.

In the mid-1960's work was begun on a revision. The revision became a complete rewrite and included gaskets for API Std 605, MSS SP-44 and SP-51 as well as complete metric equivalents for all dimensions. Following its approval by the B16 Standards Committee and Co-Secretariat organizations, this Standard was approved as an American National Standard by ANSI on May 2, 1978.

In 1982, American National Standards Committee B16 was reorganized as an ASME Committee operating under procedures accredited by ANSI.

In 1989, general revisions were begun to reflect the current size ranges covered by the corresponding flange standards. Gasket dimensions for tongue and groove, male and

ASME B16.21 92 **=** 0759670 0528732 522 **=** 

female and Rating Classes above 900 were deleted because a survey indicated these non-metallic gaskets were almost never used for these joints. Tolerances to the dimensions were added.

Following approval by the Standards Committee and ASME, approval as an American National Standard was given by ANSI on March 16, 1992, with the new designation ASME B16.21-1992.

All requests for interpretations or suggestions for revisions should be sent to the Administrative Secretary B16, The American Society of Mechanical Engineers, United Engineering Center, 345 East 47th Street, New York, N.Y. 10017.

## ASME B16 COMMITTEE Standardization of Valves, Flanges, Fittings, Gaskets, and Valve Actuators

(The following is the roster of the Committee at the time of approval of this Standard.)

#### **OFFICERS**

W. N. McLean, Chairman R. A. Schmidt, Vice Chairman J. Yarmush, Secretary

#### **COMMITTEE PERSONNEL**

W. L. Ballis, Columbia Gas Distribution Co., Columbus, Ohio

J. E. Batey, Union Carbide Corp., South Charleston, West Virginia

K. M. Bell, Underwriters Laboratories Inc., Northbrook, Illinois

M. L. Blair, US Coast Guard, Washington, D.C.

R. R. Brodin, Fisher Controls International Inc., Marshalltown, Iowa

W. G. Canham, Jr., Brentwood, Missouri

A. Cohen, Copper Development Association, Greenwich, Connecticut

W. C. Farrell, Jr., Stockham Valves and Fittings Inc., Birmingham, Alabama

D. R. Frikken, Monsanto Co., St. Louis, Missouri

M. W. Garland, Frick Co., Waynesboro, Pennsylvania

J. C. Inch, Mueller Brass Co., Hartsville, Tennessee

J. S. John, J Square Engineering Co., Houston, Texas

G. A. Jolly, Henry Vogt Machine Co., Louisville, Kentucky

W. G. Knecht, Anchor/Darling Valve Co., Williamsport, Pennsylvania

R. Koester, The William Powell Co., Cincinnati, Ohio

J. H. Longacre, Nibco Inc., Elkhart, Indiana

J. H. McCauley, Jr., McCauley Mechanical, Chicago, Illinois

W. N. McLean, Chairman, Newco Valves, Palos Park, Illinois

A. F. Rhodes, Arnco Technology Trust, Houston, Texas

R. A. Schmidt, Vice Chairman, Ladish Co., Russellville, Arkansas

W. M. Stephan, Flexitallic Inc., Pennsauken, New Jersey

T. F. Stroud, Ductile Iron Pipe Research Association, Birmingham, Alabama

R. E. White, Repairs Inc., South Bend, Indiana

D. A. Williams, Southern Company Services, Birmingham, Alabama

D. Wilson, Mobile Pipeline Co., Dallas, Texas

### PERSONNEL OF SUBCOMMITTEE G — GASKETS FOR FLANGED JOINTS

W. M. Stephan, Chairman, Flexitallic Inc., Pennsauken, New Jersey

J. Yarmush, Secretary, ASME, New York, New York.

K. A. Benton, Furon Metallic Gasket Div., Houston, Texas

L. P. Burgess, Standco Industries, Houston, Texas

D. Coomber, Richard Klinger Inc., Sidney, Ohio

■ 2TE 4E78520 074P270 ■ 5P 15.418 3MZA

D. R. Frikken, Monsanto Co., St. Louis, Missouri

R. A. Howard, UCAR Carbon Co., Cleveland, Ohio

G. R. McKillop, John Crane—Houdaille Inc., Morton Grove, Illinois

A. M. Smith, So. Calif. Oil Tool, Cudahy, California

L. Stanford, Lamons Gaskets Company, Houston, Texas

MZ 836.21 92 == 0759670 0528735 231 ==

#### CONTENTS

Fo	reword	iii
Sta	andards Committee Roster	V
1	Scope	1
2	Types	
3	Sizes	1
4	Materials	1
5	Dimensions	1
6	Tolerances	2
Ta	bles	
1	Gasket Dimensions for ASME/ANSI B16.1 Class 25 Cast Iron	
	Pipe Flanges and Flanged Fittings	2
2	Gasket Dimensions for ASME/ANSI B16.1 Class 125 Cast Iron	
	Pipe Flanges and Flanged Fittings	3
3	Flat Ring Gasket Dimensions for ASME/ANSI B16.1 Class 250	
	Cast Iron Pipe Flanges and Flanged Fittings	4
4	Gasket Dimensions for ASME/ANSI B16.5 Class 150 Pipe	
	Flanges and Flanged Fittings	4
5	Flat Ring Gasket Dimensions for ASME/ANSI B16.5 Pipe	
	Flanges and Flanged Fittings, Classes 300, 400, 600, and 900	5
6	Full Face Gasket Dimensions for ASME B16.24 Cast Copper	
	Alloy Pipe Flanges and Flanged Fittings, Classes 150 and 300	5
7	Flat Ring Gasket Dimensions for ASME B16.47 Series A Large	
	Diameter Steel Flanges, Classes 150, 300, 400 and 600	6
8	Flat Ring Gasket Dimensions for ASME B16.47 Series B Large	
_	Diameter Steel Flanges, Classes 75, 150, 300, 400, and 600	7
9	Full Face Gasket Dimensions for MSS SP-51 Class 150LW	
	Corrosion Resistant Cast Flanges and Flanged Fittings	8
An	inex	
Α	References	9

#### 1 SCOPE

This Standard for nonmetallic flat gaskets for bolted flanged joints in piping includes:

- (a) types and sizes;
- (b) materials;
- (c) dimensions and allowable tolerances.

#### 2 TYPES

Dimensions are provided for the following types of gaskets which are suitable for use with the flange facings indicated:

Gasket Type	Flange Facing
full face	flat face flanges
flat ring	raised face

#### 3 SIZES

The sizes of flanges for which dimensions are given in the tables are included in the standards listed under para. 5.3. Those sizes are expressed in nominal pipe size (NPS) as described in ANSI/ASME B36.10 M.

#### 4 MATERIALS

#### 4.1 Composition

Gaskets shall be made of resilient or pliable materials. Metal may be incorporated as reinforcing or filler material.

#### 4.2 Service Requirements

Selection of a suitable material for a given service is the responsibility of the user, subject to the requirements of the referenced standard (see para. 5.3) and any applicable code or government regulation. The material selected shall be compatible with the fluid and suitable for the pressure-temperature conditions of the service.

#### **5 DIMENSIONS**

#### 5.1 Thickness

Selection of gasket thickness is the responsibility of the user, considering the properties of the gasket material as well as the intended service application.

#### 5.2 Diameters

The tabulated diameters are based on the following:

- (a) The outside diameter of flat ring gaskets is equal to the bolt circle diameter minus the bolt diameter so that the gasket is centered in the flange bolts.
- (b) The outside diameter of full face gaskets is equal to the flange outside diameter.
- (c) The inside diameter of all gaskets is equal to the outside diameter of pipe required by ANSI/ASME B36.10M.<sup>2</sup>

#### 5.3 Dimensional Tables

Tables are provided for each of the following referenced flange standards.

## 5.3.1 ASME/ANSI B16.1 Cast Iron Pipe Flanges and Flanged Fittings

- (a) Table 1 (Class 25) and Table 2 (Class 125) provide dimensions for flat rung and full face gaskets.
- (b) Table 3 (Class 250) provides dimensions for flat ring gaskets.

<sup>&</sup>lt;sup>1</sup>Standards and specifications referenced in this Standard are listed in Annex A. The specific edition is not identified in text references. Instead, the edition reference is specified in Annex A.

<sup>&</sup>lt;sup>2</sup>The user may require that the inside diameter of the gasket matches the inside diameter of the pipe.

TABLE 1 GASKET DIMENSIONS FOR ASME/ANSI B16.1 CLASS 25 CAST IRON PIPE FLANGES AND FLANGED FITTINGS

				Full Fa	ce Gasket	
Nominal Pipe Size	Gasket ID	Flat Ring OD	OD	Number of Holes	Hole Diameter	Bolt Circle Diameter
4	4.50	6.88	9.00	8	0.75	7.50
5	5.56	7.88	10.00	8	0.75	8.50
6	6.62	8.88	11.00	8	0.75	9.50
8	8.62	11.12	13.50	8	0.75	11.75
10	10.75	13.62	16.00	12	0.75	14.25
12	12.75	16.38	19.00	12	0.75	17.00
14	14.00	18.00	21.00	12	0.88	18.75
16	16.00	20.50	23.50	16	0.88	21.25
18	18.00	22.00	25.00	. 16	0.88	22.75
20	20.00	24.25	27.50	20	0.88	25.00
24	24.00	28.75	32.00	20	0.88	29.50
30	30.00	35.12	38.75	28	1.00	36.00
36	36.00	41.88	46.00	32	1.00	42.75
42	42.00	48.50	53.00	36	1.12	49.50
48	48.00	55.00	59.50	44	1.12	56.00
<sub>.</sub> 54	54.00	61.75	66.25	44	1.12	62.75
60	60.00	68.12	73.00	52	1.25	69.25
72	72.00	81.38	86.50	60	1.25	82.50
84	84.00	94.25	99.75	64	1.38	95.50
96	96.00	107.25	113.25	68	1.38	108.50

GENERAL NOTE: Dimensions are in inches.

## 5.3.2 ASME/ANSI B16.5 Pipe Flanges and Flanged Fittings

- (a) Dimensions in Tables 4 and 5 also apply to flanged valves (ASME/ANSI B16.34).
- (b) Table 4 (Class 150) provides dimensions for flat ring and full face gaskets.
- (c) Table 5 (Classes 300, 400, 600, and 900) provides dimensions for flat ring gaskets.

## 5.3.3 ASME B16.24 Cast Copper Alloy Pipe Flanges and Flanged Fittings. Table 6 provides dimensions for full face gaskets.

## 5.3.4 ASME B16.47 Large Diameter Steel Flanges

- (a) Table 7 provides flat ring gasket dimensions for Series A (formerly MSS SP-44) flanges, Classes 150, 300, 400, and 600.
- (b) Table 8 provides flat ring gasket dimensions for Series B (formerly API Standard 605) flanges, Classes 75, 150, 300, 400, and 600.

## 5.3.5 MSS SP-51 Class 150 LW Corrosion Resistant Cast Flanges and Flanged Fittings

- (a) Table 9 provides dimensions for full face gaskets.
- (b) These dimensions apply also to MSS SP-42 valves.

#### **6 TOLERANCES**

Outside diameter

NPS 12 and smaller: +zero, -0.06 in. NPS 14 and larger: +zero, -0.12 in.

Inside diameter

NPS 12 and smaller:  $\pm 0.06$  in. NPS 14 and larger:  $\pm 0.12$  in.

Bolt circle diameter:  $\pm 0.06$  in.

Center-to-center of adjacent bolt holes:  $\pm 0.03$  in.

ASME B16.21-1992

TABLE 2 GASKET DIMENSIONS FOR ASME/ANSI B16.1 CLASS 125 CAST IRON PIPE FLANGES AND FLANGED FITTINGS

				Full Fa	ce Gasket	
Nominal Pipe Size	Gasket ID	Flat Ring OD	OD	Number of Holes	Hole Diameter	Bolt Circle Diameter
1	1.31	2.62	4.25	. 4	0.62	3.12
1 1/4	1.66	3.00	4.62	4	0.62	3.50
11/2	1.91	3.38	5.00	4	0.62	3.88
2	2.38	4.12	6.00	- 4	0.75	4.75
21/2	2.88	4.88	7.00	4	0.75	5.50
3	3.50	5.38	7.50	4	0.75	6.00
31/2	4.00	6.38	8.50	8	0.75	7.00
4	4.50	6.88	9.00	8 ,	0.75	7.50
5	5.56	7.75	10.00	. 8	0.88	8.50
6	6.62	8.75	11.00	8	0.88	9.50
8	8.62	11.00	13.50	8	0.88	11.75
10	10.75	13.88	16.00	12	1.00	14.25
12	12.75	16.12	19.00	12	1.00	17.00
14	14.00	17.75	21.00	12	1.12	18.75
16	16.00	20.25	23.50	16	1.12	21.25
18	18.00	21.62	25.00	16	1.25	22.75
20	20.00	23.88	27.50	20	1.25	25.00
24	24.00	28.25	32.00	20	1.38	29.50
30	30.00	34.75	38.75	28	1.38	36.00
36	36.00	41.25	46.00	32	1.62	42.75
42	42.00	48.00	53.00	36	1.62	49.50
48	48.00	54.50	59.50	44	1.62	56.00

TABLE 3 FLAT RING GASKET DIMENSIONS FOR ASME/ANSI B16.1 CLASS 250 CAST IRON PIPE FLANGES AND FLANGED FITTINGS

Nominal Pipe Size	Gasket ID	Flat Ring OD	Nominal Pipe Size	Gasket ID	Flat Ring OD
1	1.31	2.88	12	12.75	16.62
11⁄4	1.66	3.25	14	14.00	19.12
11/2	1.91	3.75	16	16.00	21.25
. 2	2.38	4.38	18	18.00	23.50
21/2	2.88	5.12	20	20.00	25.75
3	3.50	5.88	24	24.00	30.50
31/2	4.00	6.50	30	30.00	37.50
4	4.50	7.12	36	36.00	44.00
5	5.56	8.50	42	42.00	50.75
6	6.62	9.88	48	48.00	58.75
8	8.62	12.12			
10	10.75	14.25			

GENERAL NOTE: Dimensions are in inches.

TABLE 4 GASKET DIMENSIONS FOR ASME/ANSI B16.5 CLASS 150 PIPE FLANGES AND FLANGED FITTINGS

Nominal		FlatFull Face Gasket				et	Nominal	Nominal		Full Face Gasket			
Pipe Size	Gasket ID	Ring OD	OD	No. of Holes	Hole Diameter	Bolt Circle Diameter	Pipe Size	Gasket ID	Flat Ring OD	OD	No. of Holes	Hole Diameter	Bolt Circle Diameter
1/2	0.84	1.88	3.50	4	0.62	2.38	8	8.62	11.00	13.50	8	0.88	11.75
3/4	1.06	2.25	3.88	4	0.62	2.75	10	10.75	13.38	16.00	12	1.00	14.25
- 1	1.31	2.62	4.25	4	0.62	3.12	12	12.75	16.13	19.00	12	1.00	17.00
1 1/4	1.66	3.00	4.63	4	0.62	3.50	14	14.00	17.75	21.00	12	1.12	18.75
11/2	1.91	3.38	5.00	4	0.62	3.88	16	16.00	20.25	23.50	16	1.12	21.25
2	2.38	4.12	6.00	4	0.75	4.75	18	18.00	21.62	25.00	16	1.25	22.75
21/2	2.88	4.88	7.00	4	0.75	5.50	20	20.00	23.88	27.50	20	1.25	25.00
3	3.50	5.38	7.50	4	0.75	6.00	24	24.00	28.25	32.00	20	1.38	29.50
31/2	4.00	6.38	8.50	8	0.75	7.00						•	
4	4.50	6.88	9.00	8	0.75	7.50							
5	5.56	7.75	10.00	8	0.88	8.50							
6	6.62	8.75	11.00	8	0.88	9.50.							

ASME B16.21-1992

TABLE 5 FLAT RING GASKET DIMENSIONS FOR ASME/ANSI B16.5 PIPE FLANGES AND FLANGED FITTINGS, CLASSES 300, 400, 600, AND 900

Nominal Pipe	Gasket		Gask	et OD	
Size	ID	Class 300	Class 400	Class 600	Class 900
1/2	0.84	2.12	2.12	2.12	2.50
3/4	1.06	2.62	2.62	2.62	2.75
1	1.31	2,88	2.88	2.88	3.12
11/4	1.66	3.25	3.25	3.25	3.50
11/2	1.91	3.75	3.75	3.75	3.88
2	2.38	4.38	4.38	4.38	5.62
21/2	2.88	5.12	5.12	5.12	6.50
3	3.50	5.88	5.88	5.88	6.62
31/2	4.00	6.50	6.38	6.38	•
4	4.50	7.12	7.00	7.62	8.12
5	5.56	8.50	8.38	9.50	9.75
6	6.62	9.88	9.75	10.50	11.38
8	8.62	12.12	12.00	12.62	14.12
10	10.75	14.25	14.12	15.75	17.12
12	12.75	16.62	16.50	18.00	19.62
14	14.00	19.12	19.00	19.38	20.50
16	16.00	21.25	21.12	22.25	22.62
.18	18.00	23.50	23.38	24.12	25.12
20	20.00	25.75	25.50	26.88	27.50
24	24.00	30.50	30.25	31.12	33.00

GENERAL NOTE: Dimensions are in inches.

TABLE 6 FULL FACE GASKET DIMENSIONS FOR ASME B16.24 CAST COPPER ALLOY PIPE FLANGES AND FLANGED FITTINGS, CLASSES 150 AND 300

			Class	150 Gaskets			Class	300 Gaskets	ets
Nominal Pipe Size	Gasket ID	OD	Number of Holes	Hole Diameter	Bolt Circle Diameter	OD	Number of Holes	Hole Diameter	Bolt Circle Diameter
1/2	0.84	3.50	4	0.62	2.38	3.75	4	0.62	2.62
3/4	1.06	3.88	4	0.62	2.75	4.62	4	0.75	3.25
1	1.31	4.25	4	0.62	3.12	4.88	4	0.75	3.50
1 1/4	1.66	4.62	4	0.62	3.50	5.25	4	0.75	3.88
11/2	1.91	5.00	4	0.62	3.88	6.12	4	0.88	4.50
2	2.38	6.00	4	0.75	4.75	6.50	8	0.75	5.00
21/2 -	2.88	7.00	4	0.75	5.50	7.50	8	0.88	5.88
3	3.50	7.50	4	0.75	6.00	8.25	8	0.88	6.62
31/2	4.00	8.50	8	0.75	7.00	9.00	. 8	0.88	7.25
4	4.50	9.00	8	0.75	7.50	10.00	8	0.88	7.88
5	5.56	10.00	8	0.88	8.50	11.00	8	0.88	9.25
6	6.62	11.00	8	0.88	9.50	12.50	12	0.88	10.63
8	8.62	13.50	8	0.88	11.75	15.00	12	1.00	13.00
10	10.75	16.00	12	1.00	14.25				
12	12.75	19.00	12	1.00	17.00			•••	

TABLE 7 FLAT RING GASKET DIMENSIONS FOR ASME B16.47 SERIES A LARGE DIAMETER STEEL FLANGES, CLASSES 150, 300, 400, AND 600

Nominal	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		0	D	· 
Pipe Size	ID	Class 150	Class 300	Class 400	Class 600
22 (1)	22.00	26.00	27.75	27.63	28.88
26	26.00	30.50	32.88	32.75	34.12
28	28.00	32.75	35.38	35.12	36.00
30	30.00	34.75	37.50	37.25	38.25
32	32.00	37.00	39.62	39.50	40.25
34	34.00	39.00	41.62	41.50	42.25
36	36.00	41.25	44.00	44.00	44.50
38	38.00	43.75	41.50	42.26	43.50
40	40.00	45.75	43.88	44.58	45.50
42	42.00	48.00	45.88	46.38	48.00
44	44.00	50.25	48.00	48.50	50.00
46	46.00	52.25	50.12	50.75	52.26
48	48.00	54.50	52.12	53.00	54.75
50	50.00	56.50	54.25	55.25	57.00
52	52.00	58.75	56.25	57.26	59.00
54	54.00	61.00	58.75	59.75	61.25
56	56.00	63.25	60.75	61.75	63.50
58	58.00	65.50	62.75	63.75	65.50
60	60.00	67.50	64.75	66.25	67.75

GENERAL NOTE: Dimensions are in inches.

#### NOTE:

(1) NPS 22 for reference only. Size not listed in ASME B16.47.

ASME B16.21-1992

TABLE 8 FLAT RING GASKET DIMENSIONS FOR ASME B16.47 SERIES B LARGE DIAMETER STEEL FLANGES, CLASSES 75, 150, 300, 400, AND 600

Nominal Pipe	Gasket			Gasket OD		
Size	ID	Class 75	Class 150	Class 300	Class 400	Class 600
26	26.00	27.88	28.56	30.38	29.38	30.12
28	28.00	29.88	30.56	32.50	31.50	32.25
30	30.00	31.88	32.56	34.88	33.75	34.62
32	32.00	33.88	34.69	37.00	35.88	36.75
34	34.00	35.88	36.81	39.12	37.88	39.25
36	36.00	38.31	38.88	41.25	40.25	41.25
38	38.00	40.31	41.12	43.25		
40	40.00	42.31	43.12	45.25	. • • •	
42	42.00	44.31	45.12	47.25	•••	•••
44	44.00	46.50	47.12	49.25		
46	46.00	48.50	49.44	51.88		
48	48.00	50.50	51.44	53.88	•••	. •••
50	50.00	52.50	53.44	55.88		
52	52.00	54.62	55.44	57.88		
54	54.00	56.62	57.62	61.25		
56	56.00	58.88	59.62	62.75	•••	
58	58.00	60.88	62.19	65.19		
60	60.00	62.88	64.19	67.12		

ASME B16.21-1992

TABLE 9 FULL FACE GASKET DIMENSIONS FOR MSS SP-51 CLASS 150LW CORROSION RESISTANT CAST FLANGES AND FLANGED FITTINGS

Nominal Pipe Size	Gasket ID	Gasket OD	Number of Holes	Hole Diameter	Bolt Circle Diameter
1/4	0.56	2.50	4	0.44	1.69
1/8	0.69	2.50	4	0.44	1.69
1/2	0.84	3.50	4	0.62	2.38
3/4	1.06	3.88	4	0.62	2.75
1	1.31	4.25	4	0.62	3.12
11⁄4	1.66	4.62	4	0.62	3.50
11/2	1.91	5.00	4	0.62	3.88
2	2.38	6.00	4	0.75	4.75
21/2	2.88	7.00	4	0.75	5.50
3	3.50	7.50	4	0.75	6.00
4	4.50	9.00	8	0.75	7.50
5	5.56	10.00	8	88.0	8.50
6	6.62	11.00	8	0.88	9.50
8	8.62	13.60	8	0.88	11.75
10	10.75	16.00	12	1.00	14.25
12	12.75	19.00	12	1.00	17.00
14	14.00	21.00	12	1.12	18.75
16	16.00	23.50	16	1.12	21.25
18	18.00	25.00	16	1.25	22.75
20	20.00	27.50	20	1.25	25.00
24	24.00	32.00	20	1.38	29.50

#### **ANNEX A REFERENCES**

(This Annex is an integral part of ASME B16.21, which is placed after the main text for convenience.)

The following is a list of standards and specifications referenced in this Standard, showing the year of approval.

#### **ASME Publications (Approved as American National Standards)**

ASME/ANSI B16.1-1989	Cast Iron Pipe Flanges and Flanged Fittings
ASME/ANSI B16.5-1988	Pipe Flanges and Flanged Fittings
ASME B16.24-1991	Cast Copper Alloy Pipe Flanges and Flanged Fittings
ASME/ANSI B16.34-1988	Valves — Flanged, Threaded, and Welding End
ASME B16.47-1990	Large Diameter Steel Flanges
ANSI/ASME B36.10M-1985	Welded and Seamless Wrought Steel Pipe

#### **API Standards**

API Std 605-1980

MSS Standards	
MSS SP-42-1985	Class 150 Corrosion Resistant Gate, Globe, Angle, and Check Valves with Flanged and Butt Weld Ends
MSS SP-44-1990	Steel Pipe Line Flanges
MSS SP-51-1986	Class 150LW Corrosion Resistant Cast Flanges and Flanged Fittings

Large Diameter Carbon Steel Flanges

Publications of the following	organization appear on the above list:
ASME	The American Society of Mechanical Engineers
	345 East 47th Street
	New York, New York 10017
API	American Petroleum Institute
	1220 L Street, N.W.
	Washington, D.C. 20005
MSS	Manufacturers' Standardization Society of the Valve and Fittings Industry, Inc.
	127 Park Street, N.E.
	Vienna, Virginia 22180

ASME B16.21 92 🖿 0759670 0528745 180 🖿

ASME B16.21-1992

#### NONMETALLIC FLAT GASKETS FOR PIPE FLANGES

Publications appearing above which have been approved as American National Standards may also be obtained from:

**ANSI** 

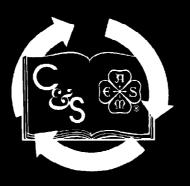
American National Standards Institute, Inc. 11 West 42nd Street New York, New York 10036

## AMERICAN NATIONAL STANDARDS FOR PIPING, PIPE FLANGES, FITTINGS, AND VALVES

Scheme for the Identification of Piping Systems	A13 1-1981/R1985
Pipe Threads, General Purpose (Inch)	R1 20 1-1983(R1992)
Dryseal Pipe Threads (Inch)	B1 20 3-1976(R1991)
Cast Iron Pipe Flanges and Flanged Fittings	B16.1-1989 •
Malleable Iron Threaded Fittings, Class 150 and 300	B16.3-1985
Cast Iron Threaded Fittings, Classes 125 and 250	B16.4-1985
Pipe Flanges and Flanged Fittings	R16 5-1988
Factory-Made Wrought Steel Buttwelding Fittings	B16.9-1986
Face-to-Face and End-to-End Dimensions of Valves	R16 10-1986
Forged Fittings, Socket-Welding and Threaded	B16.11-1991
Cast Iron Threaded Drainage Fittings	B16.12-1991
Ferrous Pipe Plugs, Bushings, and Locknuts with Pipe Threads	B16.14-1991
Cast Bronze Threaded Fittings, Class 125 and 250	B16.15-1985
Cast Copper Alloy Solder Joint Pressure Fittings	B16.18-1984
Ring-Joint Gaskets and Grooves for Steel Pipe Flanges	B16.20-1973
Nonmetallic Flat Gaskets for Pipe Flanges	B16.21-1992
Wrought Copper and Copper Alloy Solder Joint Pressure Fittings	B16.22-1989
Cast Copper Alloy Solder Joint Drainage Fittings — DWV	R16 23-1992
Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900,	5.0.20 .002
1500, and 2500	B16.24-1991
Buttwelding Ends	B16.25-1986
Cast Copper Alloy Fittings for Flared Copper Tubes	B16.26-1988
Wrought Steel Buttwelding Short Radius Elbows and Returns	B16.28-1986
Wrought Copper and Wrought Copper Alloy Solder Joint Drainage Fittings — DWV	B16.29-1986
Cast Copper Alloy Solder Joint Fittings for Sovent® Drainage Systems	B16.32-1992
Manually Operated Metallic Gas Valves for Use in Gas Piping Systems Up to 125 psig	
(Sizes ½ Through 2)	B16.33-1990
Valves — Flanged, Threaded, and Welding End	B16.34-1988
Orifice Flanges	B16.36-1988
Large Metallic Valves for Gas Distribution (Manually Operated, NPS 2½ to 12, 125 psig Maxim	num) B16.38-1985
Malleable Iron Threaded Pipe Unions, Classes 150, 250, and 300	B16.39-1986
Manually Operated Thermoplastic Gas Shutoffs and Valves in Gas Distribution Systems	B16.40-1985
Functional Qualification Requirements for Power Operated Active Valve Assemblies	
for Nuclear Power Plants	, B16.41-1983(R1989)
Ductile Iron Pipe Flanges and Flanged Fittings, Class 150 and 300	B16.42-1987
Wrought Copper and Copper Alloy Solder Joint Fittings for Sovent® Drainage Systems	B16.43-1982
Cast Iron Fittings for Sovent® Drainage Systems	B16.45-1987
Large Diameter Steel Flanges (NPS 26 Through NPS 60)	B16.47-1990
Power Pining	B31.1-1989
Fuel Gas Piping	B31.2-1968
Chemical Plant and Petroleum Refinery Piping	B31.3-1990
Liquid Transportation Systems for Hydrocarbons, Liquid Petroleum Gas,	
Anhydrous Ammonia, and Alcohols	B31.4-1989
Refrigeration Piping	B31.5-1987
Gas Transmission and Distribution Piping Systems	B31.8-1989
Building Services Piping	B31.9-1988
Slurry Transportation Piping Systems	B31.11-1989
ASME Guide for Gas Transmission and Distribution Piping Systems — 1986 (not an ANSI Sta	ndard)
Manual for Determining the Remaining Strength of Corroded Pipelines (not an ANSI Standard	d) B31G-1991
Welded and Seamless Wrought Steel Pipe	B36.10M-1985
Stainless Steel Pipe	B36.19M-1985
Self-Operated and Power-Operated Safety-Related Valves Functional Specification Standard .	. N278.1-1975(R1984)

The ASME Publications Catalog shows a complete list of all the Standards published by the Society. For a complimentary catalog, or the latest information about our publications, call 1-800-THE-ASME (1-800-843-2763).

■ E2T 7478520 0749270 ■ SP 42.448 3MZA



This document is printed on 50% recycled paper.

ISBN # 0-7918-2184-6 L01592